

Work Order ID 120581

120581

Page 1

Wednesday, June 04, 2014 3:09:03 PM

Item ID: D350-689-017 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Shoulder Harness, 4 Point, Inertia Reel
Start Date: 6/04/14 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 6/04/14 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: MLS Date: 14-06-09 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
Run Start ***NR1***
Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|---------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| IIN-D350-689 | B | <u>11.10.</u> | | | | | | <u>MLS 14-06-16</u> | |
| 100 | Document Control | 0.00 | | | | | | | |
| *100* | DOCUMENT CONTROL | | | | | | | | |
| DC | Memo | 0.00 | | | | | | | |
| Doc.Control -USB or Paperwork | Photocopy bluefile and create labels per PPP D350-689-017 CHG001 | | | | | | | | |
| | | | | | | | | | |
| 110 | Pick Kit | 0.00 | | | | | | | |
| *110* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| | | | | | | | | | |
| 120 | QC4- 100% Inspect kits for completeness | 0.00 | | | | | | | |
| *120* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

JUN 18 2014

DAS
06
9-89

2X

2

JUN 18 2014

DAS
06
9-89

2X

DAS
28
9-89

JUN 16 2014

DAS
31
9-89

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

| | | | | | | | | | | | | | | | | | | |
|--|--|--|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--|----------------------------------|--|------------------------------------|--|--------------------------------|------------------------------------|------------------------------------|-----------------------------------|--|
| Work Order: _____ Part No. _____ NCR No. _____ | DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/> | AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table> | Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | |
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| Root Cause | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Design | | | | | | | | | |
| Doc/Data | | | | | | | | | |
| Equip/Tooling | | | | | | | | | |
| Handling/Pre | | | | | | | | | |
| Material | | | | | | | | | |
| Operator | | | | | | | | | |
| Offset/Setup | | | | | | | | | |
| Process | | | | | | | | | |
| Supplier | | | | | | | | | |
| Training | | | | | | | | | |
| Transport | | | | | | | | | |
| Unapproved | | | | | | | | | |

FAULT CATEGORY

| | | | |
|--|--|---|---|
| Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube | General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function | <input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence | <input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other _____ _____ _____ |
|--|--|---|---|

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Page 2

Wednesday, June 04, 2014 3:09:03 PM

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 Start Date: 6/04/14 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 6/04/14 Req'd Qty: 2.00 ***2*** Customer:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | Packaging | 0.00 | | | | | | | |
| *130* | | | | | | | | | |
| Packaging | Memo <i>change</i> | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPP D350-689-017 | | | | | | | | |
| | Location: - <i>058</i> | | | | | | | | |
| | PPP Rev: <i>A</i> | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

2 *8* *14-06-19*

MLJ *14-06-19*

AA 14-6-19

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

| | | | | | | | | | | | | | | | | | | |
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| Root Cause | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
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| Design | | | | | | | | | |
| Doc/Data | | | | | | | | | |
| Equip/Tooling | | | | | | | | | |
| Handling/Pre | | | | | | | | | |
| Material | | | | | | | | | |
| Operator | | | | | | | | | |
| Offset/Setup | | | | | | | | | |
| Process | | | | | | | | | |
| Supplier | | | | | | | | | |
| Training | | | | | | | | | |
| Transport | | | | | | | | | |
| Unapproved | | | | | | | | | |

FAULT CATEGORY

| | | | |
|--|--|---|--|
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|--|--|---|--|

Picklist Print

Wednesday, June 04, 2014 3:09:03 PM

Page 1

Work Order ID: 120581

120581

Parent Item: D350-689-017

D350-689-017

Parent Item Name: Shoulder Harness, 4 Point, Inertia Reel

Start Date: 6/04/14

Required Date: 6/04/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A new issue DD 10.04.23 verified by:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

| | | | | | | | | | | | | | |
|----------------|--|-----------|----|--|--|-----|------|---------|---|---|--|--|--|
| AN5-4A Bolt | | Purchased | No | | | 110 | Each | 56.0000 | 2 | 4 | | | |
|----------------|--|-----------|----|--|--|-----|------|---------|---|---|--|--|--|

AN5-4A

DAS
06
9-89

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST361 | 56 | |
| M126010 | 16 | |
| M128403 | 40 | |

**

DAS
28
9-89

JUN 16 2014

DAS
31
9-89

D4071-041

Manufactured No

110 Each 16.0000

2
**

4

DAS
28
9-89

DAS
31
9-89

D4071-041

Shoulder Harness Assembly

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST264 | 16 | |
| 109725 | 1 | |
| 111018 | 6 | |
| 111545 | 1 | |
| 113756 | 8 | |

DAS
06
9-89

4x

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

| | | | | | | | | | | | | | | | | | | |
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| Root Cause | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Design | | | | | | | | | |
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| Equip/Tooling | | | | | | | | | |
| Handling/Pre | | | | | | | | | |
| Material | | | | | | | | | |
| Operator | | | | | | | | | |
| Offset/Setup | | | | | | | | | |
| Process | | | | | | | | | |
| Supplier | | | | | | | | | |
| Training | | | | | | | | | |
| Transport | | | | | | | | | |
| Unapproved | | | | | | | | | |

FAULT CATEGORY

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Picklist Print

Wednesday, June 04, 2014 3:09:03 PM

Page 2

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120581

Parent Item: D350-689-017

D350-689-017

Parent Item Name: Shoulder Harness, 4 Point, Inertia Reel

Start Date: 6/04/14

Required Date: 6/04/14

Start Qty: 2.00

Required Qty: 2.00

MS21042L5

Purchased

No

110

Each

1,082.000

4

MS21042L5

Nut

**

DAS
28
9-89

JUN 16 2014

DAS
06
9-89

Location

Loc Qty

Loc Code

GA

1

117611

1

Return2014

8

125684

8

ST315

3

m127304

3

ST509

1070

m127813

500

m128810

570

NAS1149D0516J

Purchased

No

110

Each

204.0000

8

NAS1149D0516J

Washer

**

DAS
28
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST293

200

M129022

200

ST294

4

M127550

4

Wednesday, June 04, 2014 3:09:03 PM

Shop Packet Print

Page 2

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

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| Handling/Pre <input type="checkbox"/> | | | | | | | | | |
| Material <input type="checkbox"/> | | | | | | | | | |
| Operator <input type="checkbox"/> | | | | | | | | | |
| Offset/Setup <input type="checkbox"/> | | | | | | | | | |
| Process <input type="checkbox"/> | | | | | | | | | |
| Supplier <input type="checkbox"/> | | | | | | | | | |
| Training <input type="checkbox"/> | | | | | | | | | |
| Transport <input type="checkbox"/> | | | | | | | | | |
| Unapproved <input type="checkbox"/> | | | | | | | | | |

FAULT CATEGORY

| | | | |
|--|--|---|--|
| Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube | General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function | <input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence | <input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other |
|--|--|---|--|

JUN 18 2014

REFERENCE ONLY

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DART AEROSPACE LTD.

| Qty -011 | Qty -013 | Qty -015 | Qty -017 | Qty -019 | Qty -021 | Qty -023 | Qty -041 | Qty -043 | Part Number | Description |
|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|---------------|-------------------------|
| | 1 | | | | | 1 | | | D3026-1 | CHANNEL |
| | 1 | | | | | | | | D3027-1 | CLIP |
| | 1 | | | | | | | | D3027-3 | CLIP |
| | 1 | | | | | | | | D3027-5 | CLIP |
| | 4 | | | | | 4 | | | D3027-7 | CLIP |
| | | | | | | | 4 | | D3028-1 | STUD |
| | | 2 | | | | | 2 | | D3029-1 | SPRING |
| | | 2 | | | | | 2 | | D3030-1 | LOCK |
| | | | | | | | 2 | 2 | D3031-1 | LOOP |
| | 1 | | | | | | | | D3032-1 | SPACER |
| | 2 | 1 | | | | | | | D3033-1 | SEAT TRACK |
| | | 4 | | | | | | | D3059-1 | STUD |
| | | 4 | | | | | | | D3060-1 | BUSHING |
| | | 4 | | | | | | | D3061-1 | RADIUS BLOCK |
| | | | | 1 | | | | | D3084-3 | STRUT |
| | 1 | | | | | | | | D3234-1 | DOUBLER |
| | 1 | | | | | 1 | | | D3234-3 | DOUBLER |
| | 2 | | | | | | | | D3234-5 | SPACER |
| | | | | | | | | 2 | D3808-041 | SEAT RAIL ASSEMBLY |
| | | | | | | | | 4 | D3809-1 | SLIDING BLOCK |
| | | | | | | 1 | | | D3811-041 | SEAT TRACK ASSEMBLY |
| | | | 1 2 / | | | | | | D4071-041 | SHOULDER HARDNESS ASSY |
| | | | | | | | 3 | 3 | AN3-12A | BOLT |
| | | | | 1 | | | | | AN4-12A | BOLT |
| | | | 1 | 1 | | | | | AN4-20A | BOLT |
| | | | 2 | | | | | | AN5-4A | BOLT |
| | | | | | | | 40 | 40 | MS20600AD4W2 | RIVET |
| | | | | | | | 6 | 6 | MS20600AD4W3 | RIVET |
| | | | | | | 9 | 17 | 17 | MS21042L3 | NUT (OR MS21042-3) |
| | | 4 | 2 | 2 | | | 6 | 6 | MS21042L4 | NUT (OR MS21042-4) |
| | | 4 | 2 | | | | | | MS21042L5 | NUT (OR MS21042-5) |
| 12 | | 4 | | | | | | | MS21059L3 | NUTPLATE |
| | | | | | | | 4 | 4 | MS24693-S272 | SCREW |
| 2 | 1 | | | | | | | | MS24693-S273 | SCREW |
| | | | | | | | | 8 | MS24694-S3 | SCREW |
| | | | | | | 9 | | | MS24694-S50 | SCREW |
| | | | | | | | | 4 | MS24694-S148 | SCREW |
| 6 | 3 | | | | | | | | MS27039-1-10 | SCREW |
| | | | | | | | 4 | 4 | MS27039-1-17 | SCREW |
| | | | | | | | 6 | 6 | MS27039-1-19 | SCREW |
| | | | | | | | 6 | 6 | MS27039-4-21 | SCREW |
| 6 | 3 | | | | | | 17 | 17 | NAS1149D0332J | WASHER (OR AN960JD10L) |
| | | | | | | 9 | | | NAS1149D0363J | WASHER (OR AN960JD10) |
| | | | | 8 | | | | | NAS1149D0416J | WASHER (OR AN960JD416L) |
| | | | | | | | 6 | 6 | NAS1149D0432J | WASHER (OR AN960JD416) |
| | | | | | | | | | NAS1149D0516J | WASHER (OR AN960JD516L) |
| | 4 | | | | | | | | NAS1149D0563J | WASHER (OR AN960JD516) |
| | | | | 2 | | | | | NAS43DD4-46N | SPACER |

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Revision: B

Date: 11.07.22

4. WEIGHT AND BALANCE

The following weight and balance information is for the Dart Dual High Back Seat Installation. The weight and balance of the parts that are removed from the aircraft to perform this installation are the responsibility of the installer.

| Installation | Weight | LATERAL | | LONGITUDINAL | |
|--|--------------------|---------------------|----------------------------|-------------------|---------------------------|
| | | Arm | Moment | Arm | Moment |
| D350-689-011 Dual High Back Seat Installation, Fwd Position | 27.6 lb 12.5 kg | -18.2 in -0.46 m | -502 in-lb -5.8 m-k-g | 60.7 in 1.54 m | 1675 in-lb 19.3 m-k-g |
| D350-689-013 Floor Provisions Kit, Fwd Position | 2.0 lb 0.9 kg | -18.2 in -0.46 m | -36 in-lb -0.4 m-k-g | 60.7 in 1.54 m | 121 in-lb 1.4 m-k-g |
| D350-689-011 Dual High Back Seat Installation, Aft Position | 28.1 lb 12.7 kg | -18.2 in -0.46 m | -511 in-lb -5.8 m-k-g | 63.7 in 1.62 m | 1790 in-lb 20.57 m-k-g |
| D350-689-013 Floor Provisions Kit, Aft Position | 3.1 lb 1.4 kg | -18.2 in -0.46 m | -56 in-lb -0.6 m-k-g | 62.2 in 1.58 m | 193 in-lb 2.2 m-k-g |
| D350-689-015 Seat Modification Kit | 1.0 lb 0.5 kg | -17.2 in -0.44 m | -17 in-lb -0.22 m-k-g | 60.7 in 1.54 m | 61 in-lb 0.77 m-k-g |
| D350-689-017 Shoulder Harness, Fwd Position | 4.4 lb 2.00 kg | -18.2 in -0.46 m | -80.1 in-lb -0.92 m-k-g | 60.7 in 1.54 m | 267 in-lb 3.08 m-k-g |
| D350-689-017 Shoulder Harness, Aft Position | 4.4 lb 2.00 kg | -18.2 in -0.46 m | -80.1 in-lb -0.92 m-k-g | 64.7 in 1.64 m | 285 in-lb 3.28 m-k-g |
| D350-689-019 Control Guard, Fwd Position | 0.5 lb 0.23 kg | -9.0 in -0.23 m | -4.5 in-lb -0.05 m-k-g | 60.7 in 1.54 m | 30 in-lb 0.35 m-k-g |
| D350-689-019 Control Guard, Aft Position | 0.5 lb 0.23 kg | -9.0 in -0.23 m | -4.5 in-lb -0.05 m-k-g | 64.7 in 1.64 m | 32 in-lb 0.38 m-k-g |
| D350-689-021 Dual High Seat Back Installation, LH Fwd Position | 29.2 lb 13.2 kg | -18.2 in -0.46 m | -531 in-lb -6.1 m-k-g | 60.7 in 1.54 m | 1772 in-lb 20.3 m-k-g |
| D350-689-021 Dual High Seat Back Installation, LH Aft Position | 29.2 lb 13.2 kg | -18.2 in -0.46 m | -531 in-lb -6.1 m-k-g | 64.7 in 1.64 m | 1889 in-lb 21.6 m-k-g |
| D350-689-023 Energy Attenuating Floor Provisions Kit | 2.5 lb 1.1 kg | -18.2 in -0.46 m | -46 in-lb -0.5 m-k-g | 62.2 in 1.58 m | 156 in-lb 1.7 m-k-g |

5. PARTS LIST

| Qty -011 | Qty -013 | Qty -015 | Qty -017 | Qty -019 | Qty -021 | Qty -023 | Qty -041 | Qty -043 | Part Number | Description |
|----------|----------|----------|----------|----------|----------|----------|----------|----------|--------------|---|
| X | | | | | | | | | D350-689-011 | DUAL HIGH BACK SEAT INSTALLATION, LH |
| 1 | X | | | | | | | | D350-689-013 | FLOOR PROVISIONS KIT |
| | | X | | | | | | | D350-689-015 | SEAT MODIFICATION KIT |
| | | | X | | | | | | D350-689-017 | SHOULDER HARNESS KIT |
| | | | | X | | | | | D350-689-019 | CONTROL GUARD KIT |
| | | | | | X | | | | D350-689-021 | DUAL HIGH BACK SEAT INSTALLATION, LH |
| | | | | | 1 | X | | | D350-689-023 | ENERGY ATTENUATING FLOOR PROVISIONS KIT |
| 1 | | | | | | | X | | D360-689-041 | DUAL HIGH BACK SEAT ASSEMBLY |
| | | | | | 1 | | | X | D350-689-043 | DUAL HIGH BACK SEAT ASSEMBLY |
| | | | | | | | 2 | 2 | D3016-041 | SEAT FRAME ASSEMBLY |
| | | | | | | | 1 | 1 | D3017-041 | BACK FRAME ASSEMBLY |
| 1 | | | | | 1 | | | | D3018-1 | SEAT CUSHION |
| 1 | | | | | 1 | | | | D3019-1 | BACK CUSHION |
| | | | | | | | 1 | 1 | D3021-041 | TUBE ASSEMBLY |
| | | | | | | | 1 | 1 | D3022-1 | SEAT PAN |
| | | | | | | | 1 | 1 | D3023-1 | BACK PANEL |
| | | | | | | | 3 | 3 | D3024-1 | SPACER |
| | 1 | | | | | | | | D3025-1 | BEAM |

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Revision: **B**
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